



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A93-3303-02-3

Job Sheet 173891



Part No: RBE350A93-3303-02-3

Job Qty: 1 ea

Part Name: Extractor



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/8/18

Job Tracking No:

Due Date: 4/14/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: RBE350A93-3303-02 REV 4 IPP REV A 18-01-17 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		3/31/18	0.00	0.00	Start Up Waterjet2		18/04/09
100	Waterjet	6 pcs		3/31/18	0.25	0.75	Waterjet 2 OMAX		18/04/09
110	QC	6 pcs		3/31/18	0.00	0.00	QC2 Waterjet-4		18/04/09
120	Mori Seiki	6 pcs		4/2/18	1.00	1.50	MORI NV5000-1		J.C. 18-05-10
130	QC	6 pcs		4/2/18	0.00	0.00	QC2 Machining-5		18-05-11
140	QC	6 pcs		4/2/18	0.00	0.00	QC8 Machining-5		18-05-11
170	Outsource	6 pcs		4/14/18			GRO002-VC	10	18-05-11
180	Packaging	6 pcs		4/14/18	0.00	0.00	Packaging2		18-05-11
190	QC	6 pcs		4/14/18	0.00	0.00	QC6		38
200	Packaging	6 pcs		4/14/18	0.00	0.00	Packaging3-2	GA 141	18-05-17 GA 141
210	QC21-SA	6 Ea		4/14/18	0.00	0.00	QC21		DAS

Part Op 100 - 1-Cut as per Dwg Dwg Rev: 4 Prog Rev: 4 2-Deburr if necessary 21 MAY 17 2018
Descriptions: 120 - 1-Machine as per folio FB740 FOLIO REV: DWG REV: 2-Deburr
170 - Issue P/O to Groupe Altech; PO 089693 -Black oxide finish, MIL-C-13924C Class 1 -Certificate of
Conformity is required
180 - Receive
200 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018B1.000X03.000	1010-1025 Steel Bar 1.000 X 3.000	1.9380 ft (.323 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018B1.000X03.000	2	8	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

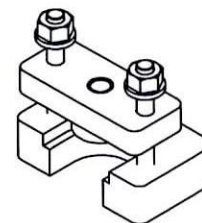
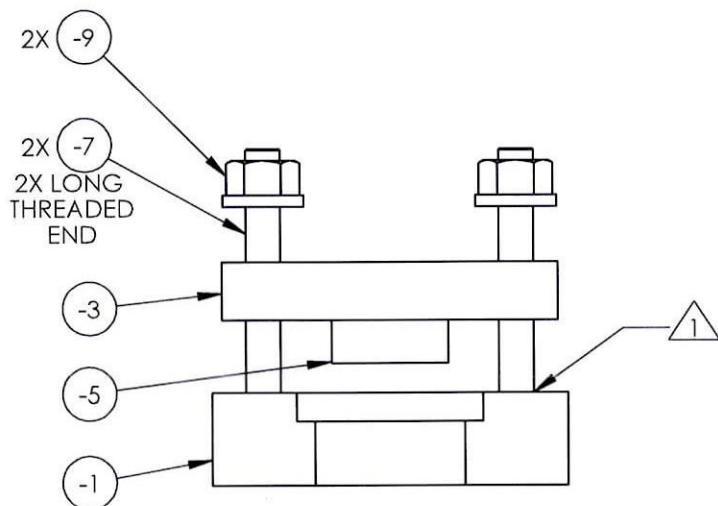
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Descri _____	DISPOSITION Rework ☐ Scrap ☐ Skid-tube ☐ Machine _____ Cross tube ☐	AGAINST DEPARTMENT/PROCESS Water Jet ☐ Prod. Eng. Coord. ☐ c/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐ MRB (QSI042) Approval _____ Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																																																																																																																																																																																																
DART Aerospace Ltd. 1270 Aberdeen Street Hamilton, ON K8A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S059423 Part: RBE350A93-3303-02-3 Job No: 173891 Serial No/ Batch: S059423 Revision: 4 Inspector: Date: 04/09/18																																																																																																																																																																																																		
Root Cause <table style="width:100%;"> <tr><td>Environment</td><td>☐</td><td>No Re-verification</td><td>☐</td></tr> <tr><td>Design</td><td>☐</td><td>Operator</td><td>☐</td></tr> <tr><td>Doc/Data</td><td>☐</td><td>Offset/Setup</td><td>☐</td></tr> <tr><td>Equip/Tooling</td><td>☐</td><td>Supplier</td><td>☐</td></tr> <tr><td>Handling/Pre</td><td>☐</td><td>Training</td><td>☐</td></tr> <tr><td>Material</td><td>☐</td><td>Use for Testing</td><td>☐</td></tr> <tr><td>Internal Transport</td><td>☐</td><td>Poor Information</td><td>☐</td></tr> <tr><td>Tribal Knowledge</td><td>☐</td><td>Rushing</td><td>☐</td></tr> <tr><td>LOA</td><td>☐</td><td>Product Improvement</td><td>☐</td></tr> <tr><td>Substation</td><td>☐</td><td>Process Improvement</td><td>☐</td></tr> <tr><td>Past Expiry Date</td><td>☐</td><td>Manufacturing Process</td><td>☐</td></tr> <tr><td>Misidentified</td><td>☐</td><td>Past Due</td><td>☐</td></tr> </table>	Environment	☐	No Re-verification	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	<table style="width:100%;"> <tr><td>Cracks</td><td>☐</td><td>Not concentric</td><td>☐</td></tr> <tr><td>Crimp/Kink/Ripple/Wave</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Cuffs</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Crushing</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Heat Treat</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Wave/Twist in Tube</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Marks/Chatter</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Set-up</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>BOM/Route</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Broken/Damage/Defect</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Inspection Incomplete/Unqualified</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Contamination</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Countersink</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Cut Too Short</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Instructions Incomplete/Unclear</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Drill Holes</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Power Loss/Surge</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Folio/Program</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Grain</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Weld</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Wrong Stock Pulled</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Out of Sequence</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Off-set</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Mislabeled</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Fit/Function</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Misaligned/off center</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Positioned Wrong</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Outside Dimensions</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Over/Under tolerance</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Part Incorrect</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Part Lost/Missing</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Part Moved</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Drawing</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Finish</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Misread</td><td>☐</td><td></td><td>☐</td></tr> <tr><td>Turning Sequence</td><td>☐</td><td></td><td>☐</td></tr> </table>		Cracks	☐	Not concentric	☐	Crimp/Kink/Ripple/Wave	☐		☐	Cuffs	☐		☐	Crushing	☐		☐	Heat Treat	☐		☐	Wave/Twist in Tube	☐		☐	Marks/Chatter	☐		☐	Set-up	☐		☐	BOM/Route	☐		☐	Broken/Damage/Defect	☐		☐	Inspection Incomplete/Unqualified	☐		☐	Contamination	☐		☐	Countersink	☐		☐	Cut Too Short	☐		☐	Instructions Incomplete/Unclear	☐		☐	Drill Holes	☐		☐	Power Loss/Surge	☐		☐	Folio/Program	☐		☐	Grain	☐		☐	Weld	☐		☐	Wrong Stock Pulled	☐		☐	Out of Sequence	☐		☐	Off-set	☐		☐	Mislabeled	☐		☐	Fit/Function	☐		☐	Misaligned/off center	☐		☐	Positioned Wrong	☐		☐	Outside Dimensions	☐		☐	Over/Under tolerance	☐		☐	Part Incorrect	☐		☐	Part Lost/Missing	☐		☐	Part Moved	☐		☐	Drawing	☐		☐	Finish	☐		☐	Misread	☐		☐	Turning Sequence	☐		☐
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D FROM HEX BOLTS & SET SCREWS TO STUDS. -1 ADDED R.25 TO CORNERS. -3 CH'D HOLES FROM Ø.413 AND ADDED R.25 TO CORNERS.	12/4/2008	WP	DW
2		-11 ADDED LOCTITE TO BOM. -5 ADDED .03 X 45° CHAMFER.	12/4/2008	WP	DW
2A		CORRECTED T/N AND TOOL NAME WAS RBEA93-3303-02, T/R HUB BODY EXTRACTOR TOOL IS RBE350A93-3303-02, T/R BODY EXTRACTOR TOOL.	11/5/2013	RJC	RW
3		-3 CH'D DIMS WAS Ø.500 IS LIMITS Ø.5000 - .5005, WAS .630 IS (.625). -5 CH'D DIM WAS Ø.501 IS Ø.5010 - .5015. -9 CH'D WAS SWIVEL HEX NUT #90477A031 IS FLANGE HEX NUT #91030A031.	3/13/2014	DPD	GE
4	15-0132	-1 & -3 CH'D MATERIAL WAS 1018 IS A36/1018/1020. -5 CH'D MATERIAL WAS 4140 G&P IS 4140/4142 Q&T.	6/10/2015	RJC	JAG



NOTE:

1 2X LOCTITE ON THREADS -7 TO -1.

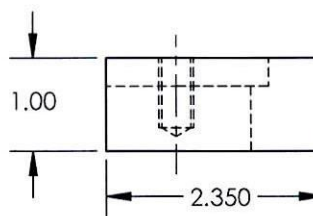
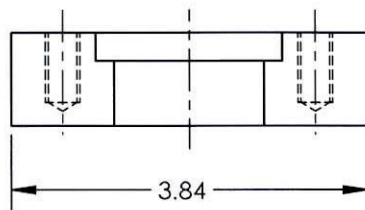
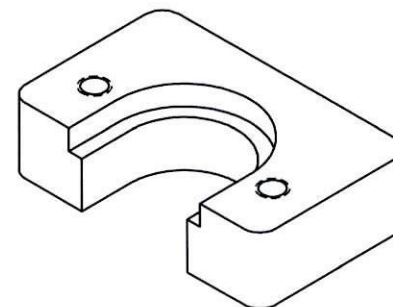
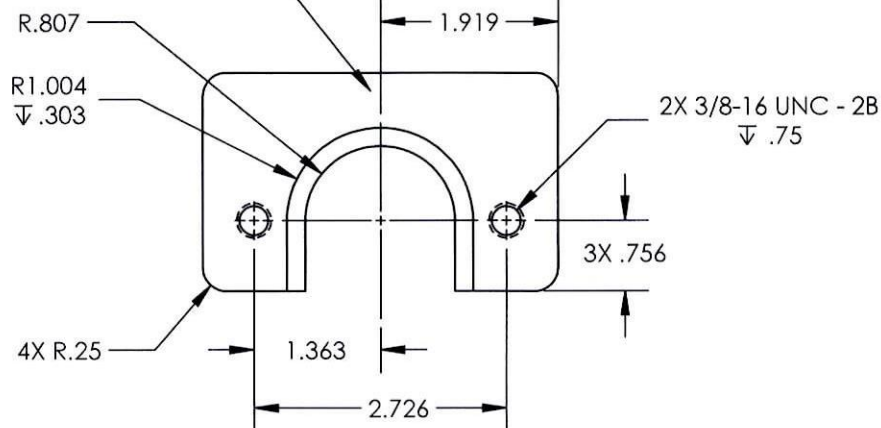
DART AEROSPACE	
TITLE T/R BODY EXTRACTOR TOOL	
DWG NO. RBE350A93-3303-02	REV 4
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± 5°	DRAWN BY: PERRITT APPROVED: <i>D Weil</i> REAT TREAT FINISH SPEC USED ON MODEL EUROCOPTER AS350A
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE 1:2 DATE 10/27/2008 SHEET 1 OF 5

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	RECEIVER	A36/1018/1020		2
			-3	1	EXTRACTOR	A36/1018/1020		3
			-5	1	EXTRACTOR PIN	4140/4142 Q&T		4
			-7	2	STUD	STEEL	3/8-16 UNC-2A X 4 (MCMaster-CARR #90281A640) MODIFIED	5
		B/O	-9	2	FLANGE HEX NUT	STEEL	3/8-16 UNC-2B (MCMaster-CARR #91030A031)	1
		B/O	-11	AR	262 LOCTITE		(MCMaster-CARR #91458A180)	N/S

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		-1 ADDED R.25 TO CORNERS.	12/4/2008	WP
4	15-0132	-1 CH'D MATERIAL WAS 1018 IS A36/1018/1020.	6/10/2015	RJC
				APPROVED
				DW
				JAG

ENGRAVE T/N, S/N,
MADE IN USA



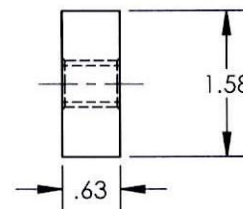
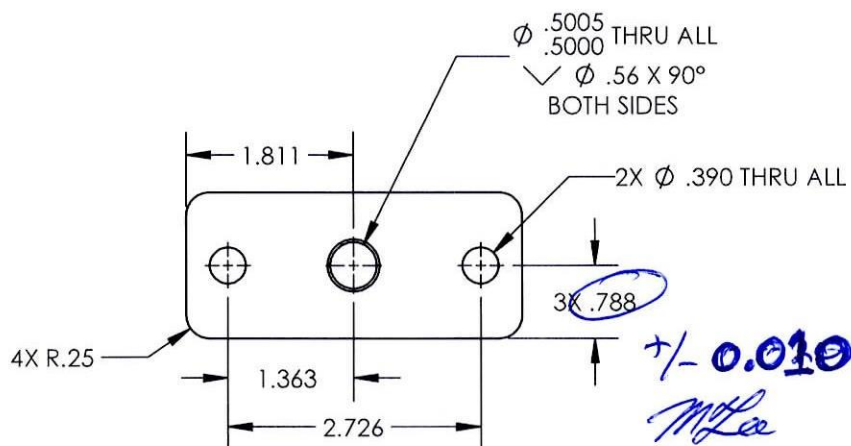
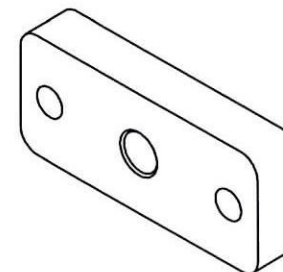
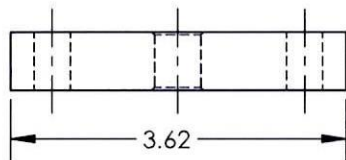
(-1)

RECEIVER

DART AEROSPACE	
TITLE T/R BODY EXTRACTOR TOOL	
DWG NO. RBE350A93-3303-02-1	REV 4
MAT'L A36/1018/1020	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	FRACTIONS ± 1/8 ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	FINISH BLACK OXIDE
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC USED ON MODEL EUROCOPTER AS350A
SCALE 1:2	DATE 10/27/2008
SHEET 2 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-3 CH'D HOLES FROM Ø.413 AND ADDED R.25 TO CORNERS.	12/4/2008	WP	DW
3		-3 CH'D DIMS WAS Ø.500 IS LIMITS Ø.5000 - .5005, WAS .630 IS (.625).	3/13/2014	DPD	GE
4	15-0132	-3 CH'D MATERIAL WAS 1018 IS A36/1018/1020.	6/10/2015	RJC	JAG

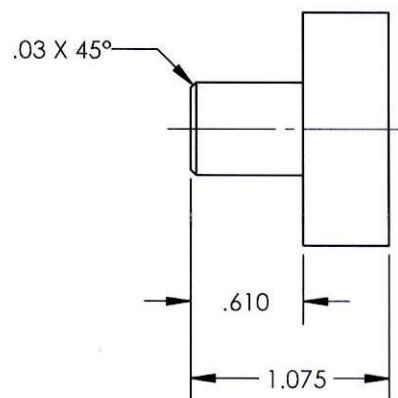
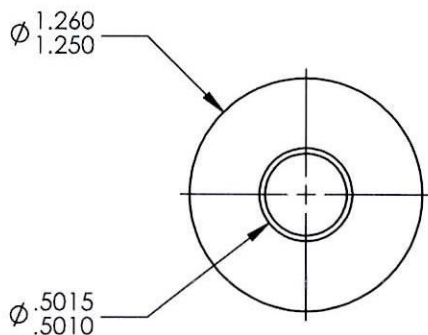
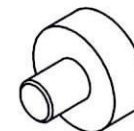


(-3)
EXTRACTOR

DART AEROSPACE	
TITLE T/R BODY EXTRACTOR TOOL	
DWG NO. RBE350A93-3303-02-3	REV 4
MAT'L A36/1018/1020	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	EUROCOPTER AS350A
SCALE 1:2	DATE 10/27/2008 SHEET 3 OF 5

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-5 ADDED .03 X 45° CHAMFER.	12/4/2008	WP	DW
3		-5 CH'D DIM WAS Ø.501 IS Ø.5010 - .5015.	3/13/2014	DPD	GE
4	15-0132	-5 CH'D MATERIAL WAS 4140 G&P IS 4140/4142 Q&T.	6/10/2015	RJC	JAG



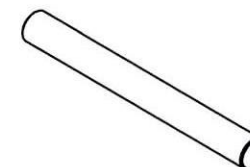
(-5)

EXTRACTOR PIN

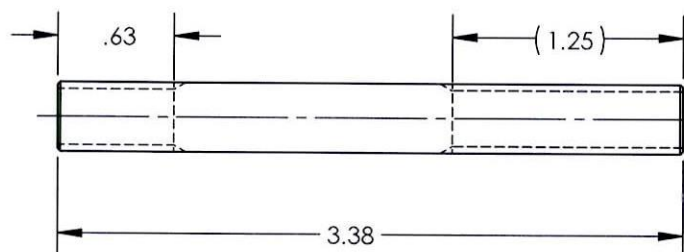
DART AEROSPACE	
TITLE T/R BODY EXTRACTOR TOOL	
DWG NO. RBE350A93-3303-02-5	REV 4
MAT'L 4140/4142 Q&T	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weid</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± .5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	EUROCOPTER AS350A
SCALE 1:1	DATE 10/27/2008 SHEET 4 OF 5

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REVISIONS			
REV	ECR	DESCRIPTION	DATE INITIAL APPROVED



2X 3/8-16 UNC-2A



(-7)

STUD

DART AEROSPACE	
TITLE T/R BODY EXTRACTOR TOOL	
DWG NO. RBE350A93-3303-02-7	REV 4
MAT'L STEEL	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Wed</i>
.XXX ± .005 FRACTIONS ± 1/8	TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	EUROCOPTER AS350A
SCALE 1:1	DATE 10/2/2008 SHEET 5 OF 5

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039893**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039893
PO Date: 5/14/18
Due Date: 5/16/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173856	RBE350A93-3303-02-1	Receiver Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	5/16/18	10 pcs	0 pcs <i>LOX</i>	10 pcs	\$5.41/pcs	\$54.10
2	173891	RBE350A93-3303-02-3	Extractor Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	5/16/18	10 pcs	0 pcs <i>LOX</i>	10 pcs	\$2.65/pcs	\$26.50
3	175521	RBT18635-5	Rod -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required	Firmed	5/16/18	5 pcs	0 pcs	5 pcs	\$2.05/pcs	\$10.25
4	175524	RBT18635-9	Spud -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required	Firmed	5/16/18	5 pcs	0 pcs	5 pcs	\$2.40/pcs	\$12.00



Certificat de Conformité / Certificate of Compliance

(009320-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

009320 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
16-May-2018		Aman		039893				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE350A93-3303-02-1 Rev.	RBE350A93-3303-02-1 01 -BLACK OXIDE FINISH M MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	10	10	0	0	0
2	RBE350A93-3303-02-3 Rev.	RBE350A93-3303-02-3 01 -BLACK OXIDE MIL-C-13942C, CLASS 1	BLACK-OXIDE CH	10	10	0	0	0
3	RBT18635-5 Rev.	RBT18635-5 01 -BLACK OXIDE MIL-DTL-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS OIL	BLACK-OXIDE CH	5	5	0	0	0
4	RBT18635-9 Rev.	RBT18635-9 01 -BLACK OXIDE MIL-DTL-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS OIL	OXIDE-BLACK CH	5	5	0	0	0
6	RB AN8514-1-5 Rev.	RB AN8514-1-5 01 -BLACK OXIDE MIL-DTL-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS OIL	BLACK-OXIDE CH	3	3	0	0	0
8	RB AN8515-1-7 Rev.	RB AN8515-1-7 01 -BLACK OXIDE MIL-DTL-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS OIL	OXIDE-BLACK CH	4	4	0	0	0
9	RB AN8515-1-5 Rev.	RB AN8515-1-5 01 -BLACK OXIDE MIL-DTL-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS OIL	BLACK-OXIDE CH	4	4	0	0	0
10	RB AN8514-1-4 Rev.	RB AN8514-1-4 01 -BLACK OXIDE MIL-DTL-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS OIL	BLACK-OXIDE CH	3	3	0	0	0
11	RB AN8515-1-2 Rev.	RB AN8515-1-2 01 -BLACK OXIDE MIL-DTL-13924C CLASS 1	BLACK-OXIDE CH	3	3	0	0	0



Certificat de Conformité / Certificate of Compliance

(009320-1)

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www.groupaltech.com

Bon de Livraison / Packing Slip

009320 - 1

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
16-May-2018		Aman		039893				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
12	RB AN8515-1-6 Rev.	RB AN8515-1-6 01 -BLACK OXIDE MIL-DTL-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS OIL	BLACK-OXIDE CH	4	4	0	0	0
13	RB AN8515-1-4 Rev.	RB AN8515-1-4 01 -BLACK OXIDE MIL-DTL-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS OIL	BLACK-OXIDE CH	4	4	0	0	0
15	RB AN8514-1-6 Rev.	RB AN8514-1-6 01 -BLACK OXIDE MIL-DTL-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS OIL	BLACK-OXIDE CH	3	3	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.